



NOTES:
1. HEAT TREAT: QUENCHED AND TEMPERED TO 28-34 HRC
2. FINAL MACHINING AFTER HEAT TREATMENT UNLESS OTHERWISE SPECIFIED
3. 3D model available upon request
4. MASK TOLERANCE ZONES BEFORE BLACK OXIDE COATING.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: Ra 3.2 TOLERANCES: LINEAR: ISO 2768-m ANGULAR: ISO 2768-m			FINISH: BLACK OXIDE		DEBURR AND BREAK SHARP EDGES CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD		DO NOT SCALE DRAWING		REVISION		A	
DRAWN R. REYES			SIGNATURE		DATE		FIRST ANGLE PROJECTION		TITLE:		Cyberisner	
CHK'D R. REYES					27/06/2025						Z AXIS BRACKET	
APPROV'D					27/06/2025							
MFG												
Q.A												
Machine Name: Tennis Serve Machine							MATERIAL:		1.0503 (C45)		DWG NO.	
Assembly Name: Gimbal System.							WEIGHT: 1707.72		SCALE: 1:1		SHEET 1 OF 1	
											A2	