



- NOTES:
1. HEAT TREAT: QUENCHED AND TEMPERED TO 28-34 HRC
  2. FINAL MACHINING AFTER HEAT TREATMENT UNLESS OTHERWISE SPECIFIED
  3. 3D model available upon request

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: Ra 3.2 TOLERANCES: LINEAR: ISO 2768-m ANGULAR: ISO 2768-m				FINISH:  NONE		DEBURR AND BREAK SHARP EDGES  CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD		DO NOT SCALE DRAWING	REVISION	A
				FIRST ANGLE PROJECTION				Cyberisner		
DRAWN				NAME	SIGNATURE	DATE			TITLE:	
CHK'D				R. REYES		27/06/2025			ELBOW SPLINED SHAFT	
APPV'D				R. REYES		27/06/2025				
MFG										
Q.A										
Machine Name: Tennis Serve Machine								DWG NO.		A3
Assembly Name: XY ARM								TSM_ARM_008		
								SCALE:2:3		SHEET 1 OF 1