



NOTES:
1. HEAT TREAT: QUENCHED AND TEMPERED TO 28-34 HRC
2. FINAL MACHINING AFTER HEAT TREATMENT UNLESS OTHERWISE SPECIFIED
3. 3D model available upon request

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: Ra 3.2 TOLERANCES: LINEAR: ISO 2768-m ANGULAR: ISO 2768-m				FINISH: NONE		DEBURR AND BREAK SHARP EDGES CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD		DO NOT SCALE DRAWING	REVISION	A
				FIRST ANGLE PROJECTION		TITLE:		Cyberisner		
DRAWN				NAME	SIGNATURE	DATE	SHOULDER SPLINED SHAFT			
CHK'D				R. REYES		27/06/2025				
APPV'D				R. REYES		27/06/2025				
MFG										
Q.A										
Machine Name: Tennis Serve Machine				MATERIAL:		1.0503 (C45)		DWG NO.		A3
Assembly Name: XY ARM				WEIGHT: 1573.41		SCALE:2:3		TSM_ARM_007		
								SHEET 1 OF 1		